

# MAGNUM<sup>®</sup> MHC1040-4 Bond Bar Cap

Allowable Capacity - 36 Tons Compression / 36 Tons Tension

(4) No. 7, Gr. 60 Reinforcing Steel Bars Vertical & 4.5-Inch I.D. Collar  
Fits MH425, MH425R, MH431, MH431R Magnum<sup>®</sup> Helical Piles

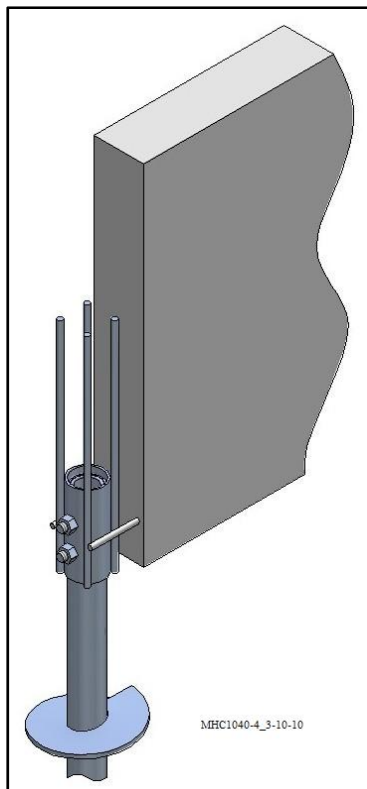
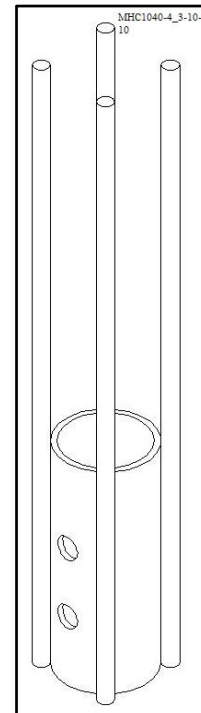


## Description

Magnum MHC1040-4 bond bar cap has 72 tons ultimate capacity, 36 tons working capacity in compression and tension. The bond bar cap consists of a collar tube with bolt hole for connection to Magnum helical piles and vertical reinforcing steel bars for attachment to cast-in-place concrete for new construction and foundation augmentation. The bond bar cap is designed in accordance with ICC-ES document AC358 as well as IBC, ACI, and AISC codes. Design and detailing of the structure to which the helical pile cap is attached varies by project and is the responsibility of registered design professional including minimum concrete cover for one-way shear, two-way punching shear, and bearing.

SPECIFICATIONS	
Collar Tube	0.31 in. x 4.50 in. I.D. ASTM A513 GR65+
End Effector	(4) #7 GR60 Bars Vertical
Pile Connection	(2) 1.25" SAE GR5 / ASTM A325
Surface Coating	Galvanized per ASTM A153/A123 (G), Bare Steel (NG), or Epoxy Coated per ICC-ES AC228 (EP)
Compatibility	MH425, MH425R, MH431, MH431R

CAP CAPACITY	
Ultimate Compression / Tension	72 Tons / 72 Tons
Allowable Compression / Tension	36 Tons / 36 Tons



### Installation Notes:

After installation of a Magnum Helical Pile to the correct depth, torque, and capacity, begin by cutting-off the pile shaft at the proper elevation. For Bolted "B" applications, drill connection holes thru the pile shaft using a Magnum drill template. Install the pile cap, pile connection bolts, and snug-tighten nuts. For Welded "W" applications, plug weld cap in-place using the manufactured holes in the cap collar tube. Remove coatings from surfaces prior to welding.

*All Magnum Steel & Products Made in U.S.A.*

### Magnum Piering, Inc.

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